



Cultivation Systems From Discovery to Production



Engineering for Life

Bench Top and Pilot Plant | Steam-in-place Bioreactor Systems

Applikon's concept of modularity (using standard modules to customize the functions of the bioreactor) is extended to the stainless steel pilot plant bioreactors as well. For scale up purposes the range of the Bio Bench and Pilot Systems, designed and built to the latest standards on hygienic processing and cGMP and GAMP validation requirements, complements the laboratory scale bioreactor systems. Scale-up from laboratory scale to pilot plant and small scale production is simplified by the consistent bioreactor design and the scalable control solutions. All systems are designed to be cleaned-in-place. Applikon offers CIP systems ranging from fully manual control to fully automated. Standardized bioreactor systems are available up to 140 liter total volume and custom build units can be supplied up to 5,000 liter total volume. Designed according to ASME BPE guidelines.

Features

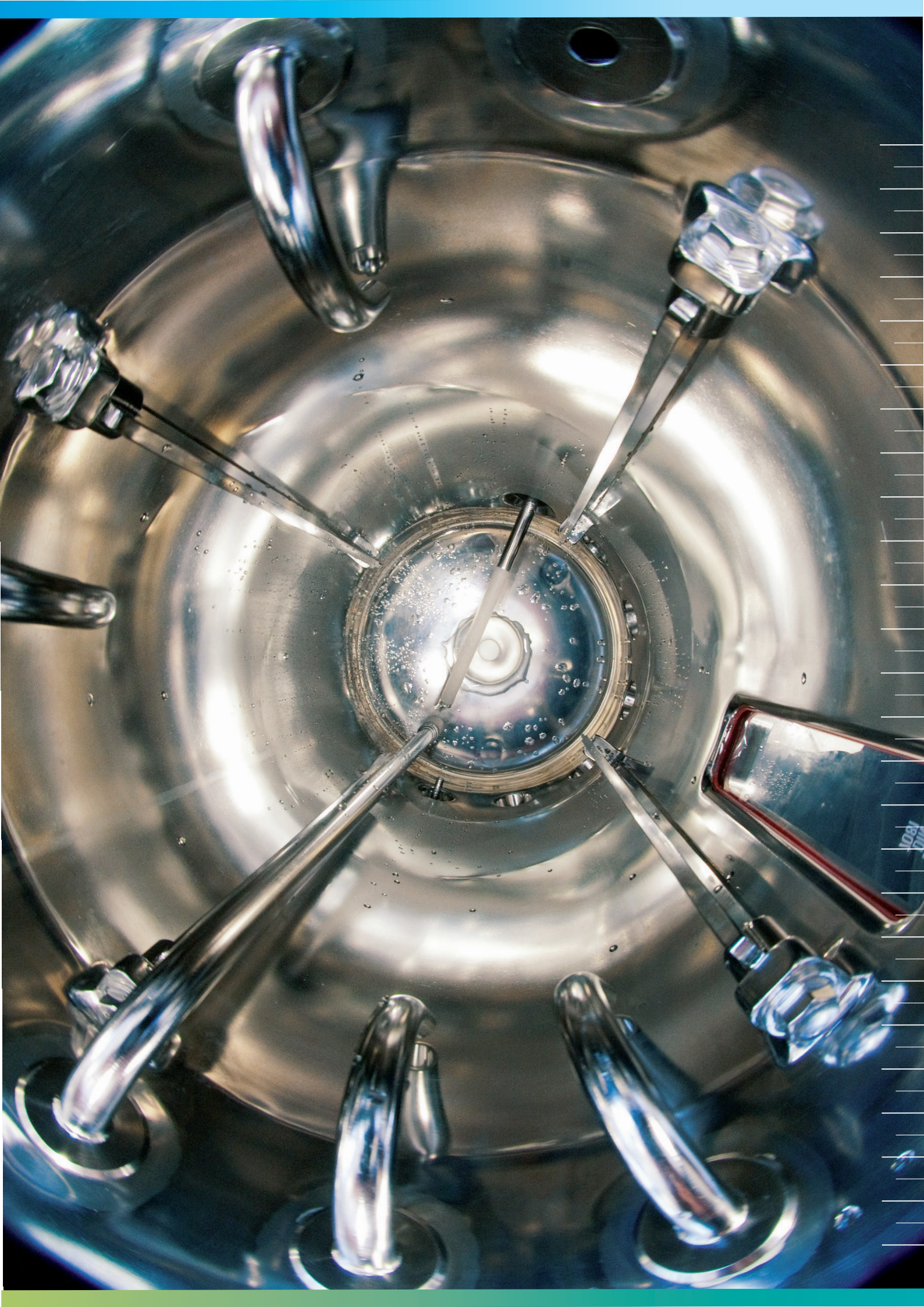
- Easy to clean mirror polished external finish
- Electropolished finish of all parts in contact with the culture ($Ra < 0.4 \mu m$) to allow efficient Clean-in-place
- Modular design allows easy adaptation to changing process demands
- Magnetically coupled agitator for peace of mind
- cGMP compliant design simplifies validation
- Compact design reduces floor space needed
- Open frame construction gives easy access for maintenance and operation

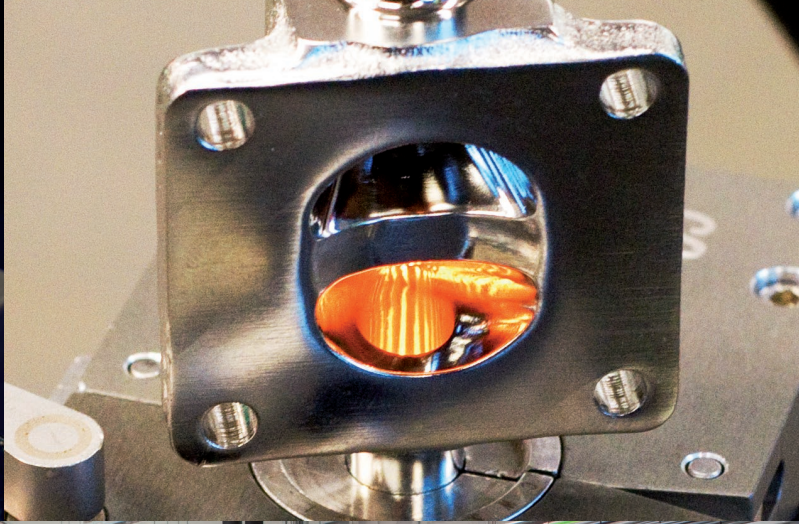
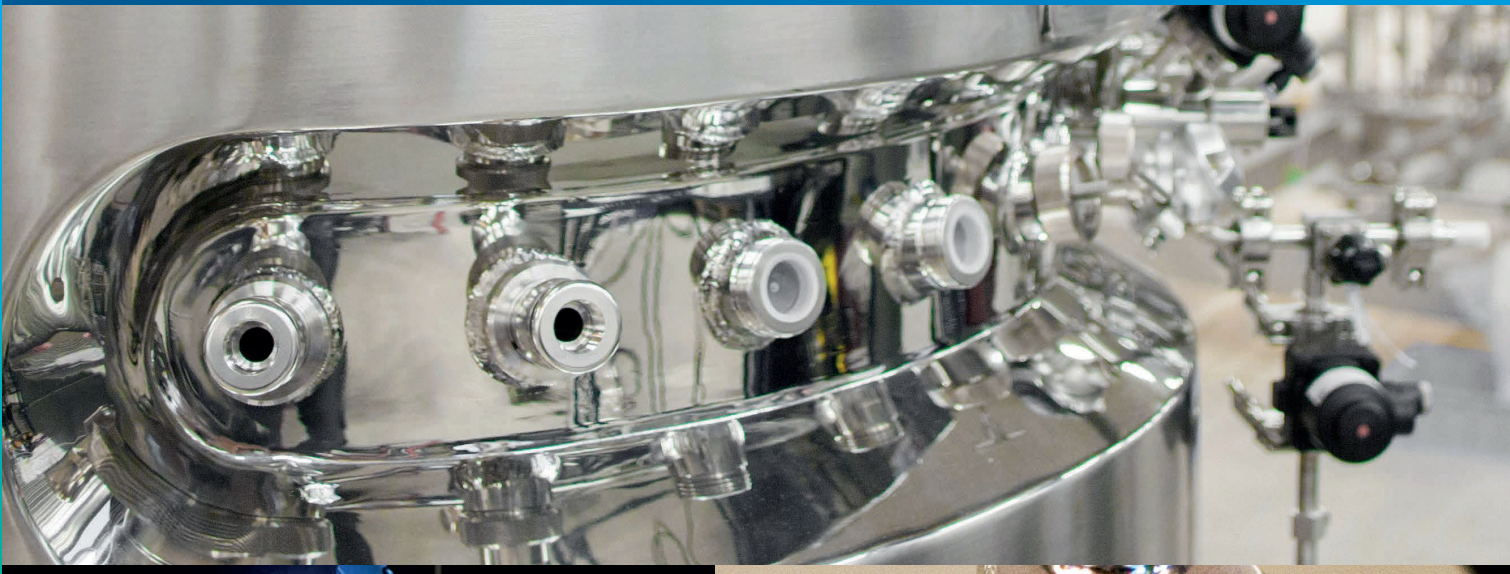
Applications

- Scale-up studies
- Medium optimization
- Process optimization
- Small scale production
- Microbial and Cell culture
- Batch, Fed-Batch, Perfusion and Continuous cultivation



15 Liter BioBench with ez-Control



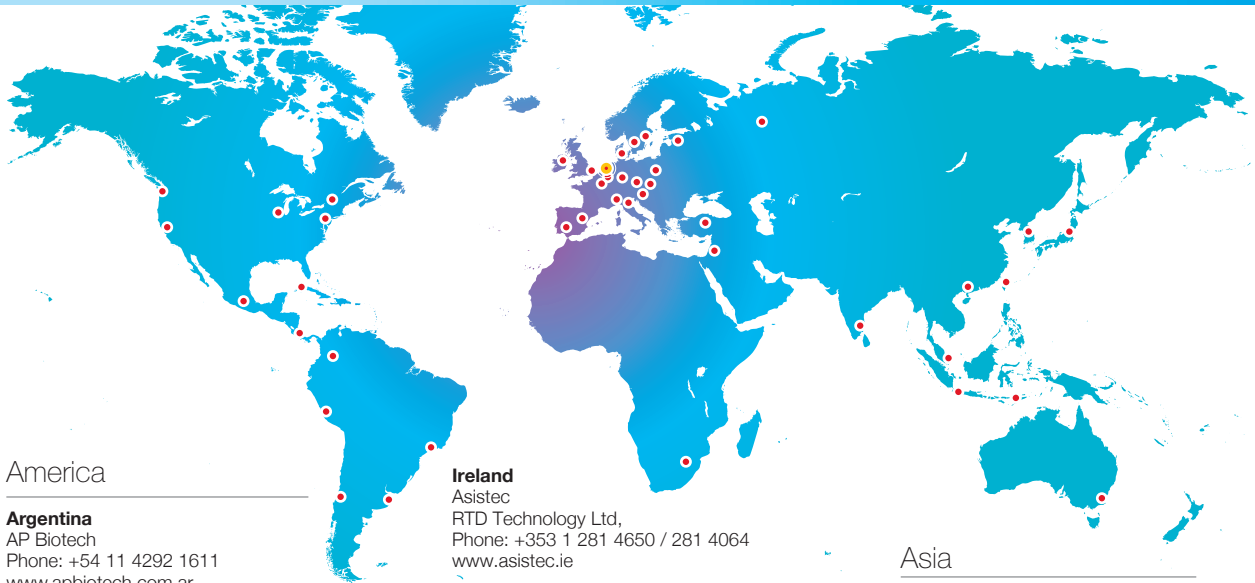


Specifications

	Total volume (liter)	Working volume (liter)	Minimum working volume (liter)	Aspect ratio total volume	Aspect ratio working volume
20 liter Bio Bench	20	15	4	3.0	2.2
30 liter Bio Bench	30	22.5	7	2.0	1.6
30 liter Pilot Cell	30	20	7.5	1.5	1.0
60 liter Pilot Cell	60	40	10	1.5	1.0
130 liter Pilot Cell	130	100	28	1.5	1.0
20 liter Pilot Microbial	20	15	4	3.0	2.2
40 liter Pilot Microbial	40	30	7.5	3.0	2.2
70 liter Pilot Microbial	70	50	10	3.0	2.2
140 liter Pilot Microbial	140	100	20	3.0	2.2

Custom build bioreactor systems are available up to 5,000 liter total volume

Drive system	Magnetically coupled, optional mechanical seal, bottom or top mounted agitator for microbial cultures and top mounted for cell cultere systems
Maximum agitator tipspeed (m/s)	5 m/s for microbial cultures and 1 m/s for cell cultures
Impellers	Rushton and marine with outside diameters 0.33 - 0.5 vessel diameter
Gas sparger	Porous sparger, L-Sparger or Ring-type sparger
Gas overlay	Optional gas overlay line
Exhaust gas	Water cooled exhaust gas condenser with internal spiral and/or jacketed
Sampling	Optional resterilizable sample system in DN25 port in lower side wall
Draining	Resterilizable bottom mounted bellows drain
Additions	Sterilizable additions (push valves) and resterilizable addition ports
pH	Measurement: 12 mm classic pH sensor in DN25 port in lower side wall Control: via acid pump or CO ₂ gas (rotameter or MFC) in combination with alkali pump
DO₂	Measurement: 12 mm polarographic DO ₂ sensor in DN25 port in lower side wall Control: via a combination of N ₂ , Air, O ₂ (Rotameter or MFC) and agitation or nutrient addition pump
Temperature	Measurement: Pt-100 sensor in DN25 port in lower side wall Cultivation control: cooling and heating jacket via bioreactor wall
Foam	Measurement: Height adjustable conductivity based foam sensor Control: anti-foam addition pump
Level	Measurement: Height adjustable conductivity based level sensor or loadcells in bioreactor frame Control: pump for liquid addition or removal



America

Argentina

AP Biotech
Phone: +54 11 4292 1611
www.apbiotech.com.ar

Brasil

Lobov Cientifica
Phone: +55 11 3829-8040
www.lobov.com.br

Mexico

Applikon Biotechnology Mexico
Phone: +52 55 5868 7814
www.applikon-biotechnology.com

Peru

Applikon Biotechnology Peru
Phone: +51 1657 1230
www.applikon-biotechnology.com

Europe

Belgium

Applikon Biotechnology BV
Phone: +31 10 208 3555
www.applikon-biotechnology.com

Czech Republic

Vekamaf spol. s.r.o.
Phone: +421 907 753 338
www.vekamaf.cz

Denmark

Holm & Halby A/S
Phone: +45 432 694 00
www.holm-halby.dk

Estonia

Biotecha Eesti OÜ
Tel. 00372 659 7101

France

System-c bioprocess
Phone: +33 475 548 600
www.system-c-bioprocess.com

Germany & Austria

I&L Biosystems GmbH
Phone: +49 222 391 920
www.il-biosystems.com

Hungary

Holimex Mérnöki és Kereskedelmi Kft.
Phone: +36 1 391 44 00
www.holimex.hu

Ireland

Asistec
RTD Technology Ltd,
Phone: +353 1 281 4650 / 281 4064
www.asistec.ie

Italy

Steroglass S.r.l.
Phone: +39 075 609 091
www.steroglass.it

Lithuania

BIOTECHA UAB
Phone: +370 5 237 6007
www.biotecha.lt

Poland

Labo Baza
Phone: +48 61 812 57 45
www.labobaza.pl

Russia

ABTEK Bioprocess Solutions
Phone: +7 (495) 723 6497
www.abtek.ru

Slovak Republic

Vekamaf spol. s.r.o.
Phone: +421 907 753 338
www.vekamaf.cz

Spain & Portugal

VERTEX Technics, S.L.
Phone: +34 93 223 33 33
www.vertex.es

Sweden

AB Ninolab
Phone: +46 8 590 860 70
www.ninolab.se

Switzerland

ReseaChem GmbH
Phone: +41 344 240 310
www.reseachem.ch

Turkey

Ant Teknik Cihazlar Ltd. Sti.
Phone: +90 216 422 67 00
www.antteknik.com

Australia & New Zealand

Australia

John Morris Scientific
Phone: +61 2 9496 4200
www.johnmorris.com.au

Asia

China

Applitech Pharma
Phone: +86 203 482 1111 (ext. 8216)
www.applitechpharma.com

India

Spinco Biotech Pvt. Ltd.
Phone: +91 44 2434 0174
www.spincootech.com

Indonesia

Pt. Arico Sainsindo Nusantara
Phone: +62 21 580 6342 / 3
www.ptarico.com

Japan

Sanyo Trading Co., Ltd.
Phone: +81 3 3518 1111
www.sanyo-trading.co.jp

Korea

Seoulin Bioscience Co., Ltd.
Phone: +82 1670 5911
www.seoulin.co.kr

Singapore

Zil Sci Pte. Ltd.
Phone: +65 676 729 29
www.zilsci.com

Taiwan

Tseng Hsiang Life Science Ltd.
Phone: +86 2 2785 1156
www.thco.com.tw

Thailand

Meditop Co., Ltd
Phone: +66 2933 1133
www.meditopthailand.com

Middle East & Africa

Israel

Medent LTD
Phone: +972 8 623 7984
www.medent.co.il

South Africa

Separations
Phone: +27 11 919 1000
www.separations.co.za

Headquarters The Netherlands

Applikon Biotechnology BV
Heertjeslaan 2
2629 JG Delft
The Netherlands
T. +31(0)10-208 35 55
F. +31(0)10-208 35 05
E. info@applikon-biotechnology.com

USA Main Westcoast Office

Applikon Biotechnology Inc.
1180 Chess Drive
Foster City CA 94404
Phone: +1 650 578 1396

Latin America Office

Phone: +52 55 5868 7814

United Kingdom Office

Applikon Biotechnology
Basepoint Business Centre
Oakfield Close
Tewkesbury Business Park,
Tewkesbury, Gloucestershire, GL20 8SD
Phone: +44 1684 851 281
United Kingdom



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www.applikon-biotechnology.com